

# Non-Woven Convolute Wheels



Non-Woven Convolute wheels are mad from resin impregnated compressed fleece fiber.

Available in different grit sizes and grit types.

Used in light deburring and polishing applications on both stationary and hand held machines.



## Safety

Non-Woven Unitized Wheels perform best between 15-30m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and life.

**NB! Excess speed is dangerous and may result in disintegration, shedding and overheating.**

**NEVER USE CONVOLUTE WHEELS AT SPEEDS IN EXCESS OF 35m/s.**

Do not use wet or in any coolant or oil.

Use in accordance to ANSI B7.1.

Diameter	Recommended Speed rpm	Maximum Speed rpm
100mm	3000	5000
150mm	2000	4000
200mm	1500	3000
250mm	1200	2300

## Standard Sizes

Diameter	Width	Bore
150	25	25/50
150	50	25/50
200	50	76
300	50	127
300	100	127

## Standard Grit Sizes

Diameter	Fine	Med	Coarse
Alox	•	•	•
SiC	•	•	•

