

Non-Woven Unitized Deburring Wheels



Non-Woven Unitize wheels are punched out of a grain impregnated compressed fiber slab.

Available in different grit sizes, grit types as well as different densities.

Used in light deburring and polishing applications on both stationary and hand held machines.



Safety



Non-Woven Unitized Wheels perform best between 15-30m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and life.

NB! Excess speed is dangerous and may result in disintegration, shedding and overheating.

NEVER USE DEBURRING WHEELS AT SPEEDS IN EXCESS OF 35m/s.

Do not use wet or in any coolant or oil.

Use in accordance to ANSI B7.1.



Standard Grit sizes and Densities

Grit Size	Density	Soft	Med	Med/Hard	Hard
		3	5	7	9
Coarse		•	•	•	•
Medium		•	•	•	•
Fine		•	•	•	•
Very Fine		•	•	•	•

Standard Sizes

Diameter	Width	Bore
50	3.2	6.3
50	6.3	6.3
76	6.3	6.3/9.6
76	12.7	6.3/9.6
150	12.7	25
150	25	25
150	50	25



Flutter Disc Mandrels

Mandrels are available for the 115x10 to be used in a hand tool

