

Non-Woven Flap Discs



Non-Woven Flap Discs are used for the deburring, stripping, polishing and blending of all kinds of surfaces. Particularly popular for stainless steel applications. Offering a range of satin or mirror finishes.

Santek flap Discs are made in a range of different constructions, offering a choice in flexibility, aggression, hardness and cutting action.

Diameter	Maximum Speed m/s	Maximum Speed rpm
115mm	80	13300
178mm	80	5300

Safety



Non-Woven Flap Discs perform best between 30-50m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and life.

NB! Excess speed is dangerous and may result in the disc disintegration, flaps pulling out, grain shedding and overheating.

NEVER USE FLAP DISCS AT SPEEDS IN EXCESS OF 80m/s.

Do not use wet or in any coolant or oil.

Use in accordance with ANSI B7.1.

Surface Conditioning

Surface Conditioning Flap are used to blend and finish metal surfaces with an even satin surface pattern.

Diameter	V-Fine	Fine	Med	Coarse
115mm	•	•	•	•
178mm	•	•	•	•



Deburring Unitized Flap Discs

Deburring Unitized Flap Discs are used to polish and finish hard metal surfaces. Perfect for Inox pre-mirror polishing preparation.

Diameter	V-Fine	Fine	Med
115mm	•	•	•
178mm	•	•	•



Unitized Discs are available with both Alox and SiC. Available in Soft, Med or High density compounds.

Quick-Strip Flap Discs

Quick-Strip Flap Discs effectively remove rust, paint, Coatings and oxidization from metal surfaces without removing wanted stock.

Diameter	Coarse P80
115mm	•
178mm	•

