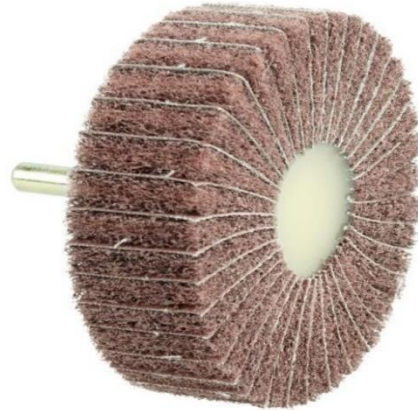


Spindle Mounted Non-Woven Interleaved Wheels

Non-Woven Interleaved Flap wheels are used for, light deburring, polishing, decorative finishing and blending of all kinds of regular and irregular surfaces.



Safety

Non-Woven Flap wheels perform best between 15-20m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and wheel life.

NB! Excess speed is dangerous and may result in wheel disintegration, flaps pulling out, grain shedding and overheating.

NEVER USE FLAP WHEELS AT SPEEDS IN EXCESS OF 40m/s!

Do not use wet or with any coolant or oil. Flap wheels are direction sensitive.

Use in accordance with ANSI B7.1.

Standard Sizes Available

| Dia. Width | 20mm | 25mm | 30mm | 40mm | 50mm |
|------------|------|------|------|------|------|
| 40mm | • | • | • | | |
| 50mm | | • | • | • | |
| 60mm | | • | • | • | • |
| 75mm | | • | • | • | • |
| 80mm | | • | • | • | • |

Standard Grit Sizes Available

| | Coarse/P60 | Med/P120 | Fine/P150 | V-Fine/P240 |
|------|------------|----------|-----------|-------------|
| Grit | • | • | • | • |

| Diameter | Recommended Speed rpm | Maximum Speed rpm |
|----------|-----------------------|-------------------|
| 40mm | 7500 | 15000 |
| 50mm | 6000 | 12000 |
| 60mm | 5000 | 10000 |
| 75mm | 4300 | 8000 |
| 80mm | 4000 | 7500 |



Volumes warranted, Santek will deviate for the standard dimensions above and produce product to our customer's specific requirements.