

## Non-Woven Interleaved Flap Wheels



Non-Woven Interleaved wheels are, light deburring, polishing, decorative finishing and blending of all kinds of regular and irregular surfaces.

Santek Non-Woven Interleaved wheels are made in a range of different constructions, offering a choice in flexibility, aggression, hardness and finish.

**Type-M-L:** Metal centre L-Type. Standard bore dimensions.

**Type-M-U:** Metal centre L-Type. Standard bore dimensions.

**Type-4-P:** Plastic center with 19mm Key-way. For 100mm hand held machine.

**Type-P:** Plastic large bore. Normally for automated machinery. Can be ganged together for extended width.

### Safety



Non-Woven Interleaved wheels perform best between 15-20m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and wheel life.

**NB! Excess speed is dangerous and may result in the wheel delaminating, flaps pulling out, flaking, fiber melting and overheating.**

**NEVER USE FLAP WHEELS AT SPEEDS IN EXCESS OF 35m/s.**

Do not use wet or in any coolant or oil.

Use in accordance to ANSI B7.1.

Santek produce Interleaved wheels in the following combinations.

1+1 – 1 Non-Woven + 1 Abrasive cloth Flap

1+2 – 1 Non-Woven + 2 Abrasive cloth Flap

1+3 – 1 Non-Woven + 3 Abrasive cloth Flap



### Type-M-L

Dia. Width	25mm	50mm	100mm	Hub Size
150mm	●	●		Y76xH25
150mm	●	●		Y95xH25
200mm		●	●	Y115xH25
250mm		●	●	Y150xH25



### Type-P

Dia. Width	25mm	50mm	100mm	Hub Size
150mm	●	●		Y90xH76
200mm	●	●	●	Y114xH100
250mm		●	●	Y150xH140

### Standard Grit Sizes Available

	Coarse/P60	Med/P120	Fine/P150	V-Fine/P240
Grit	●	●	●	●



### Type-M-U

Dia. Width	25mm	50mm	100mm	Hub Size
150mm	●	●		Y80xH25/H40
200mm	●	●		Y100xH25
200mm		●		Y125xH67
250mm		●		Y150xH25



### Type-4-P

Dia. Width	25mm	50mm	100mm	Hub Size
100mm		●	●	Y40xH19-K