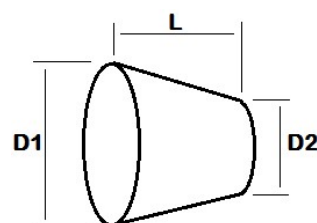


Cones



Body Cones are used for grinding, dressing, deburring and blending of all kinds of surfaces.

Commonly used to polish bottle moulds as well as in the shoe repair industry.



Safety



Body Cones perform best between 20-25m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and Wheel life.

NB! Excess speed is dangerous and may result in cone disintegration, grain shedding and overheating.

NEVER USE FLAP CARTRIDGE ROLLS AT SPEEDS IN EXCESS OF 30m/s.

Do not use wet or in any coolant or oil. Cartridge rolls are direction sensitive.

Use in accordance to ANSI B7.1.

D1	Recommended Speed rpm	Maximum Speed rpm
20mm	19000	26000
29mm	13000	19000
36mm	10000	15500
50mm	7500	11000
80mm	4500	6500

Standard Sizes Available

D1	D2	L
20mm	14mm	63mm
29mm	22mm	30mm
36mm	22mm	60mm
50mm	20mm	40mm
80mm	38mm	45mm



Standard Grit Sizes Available

	Alo	Zir.	Sic
P60	•	•	•
P80	•	•	•
P120	•	•	•
P150	•		•
P240	•		•



Spiral Band Mandrels

Rubber Expanding mandrels are available for all the above sizes

